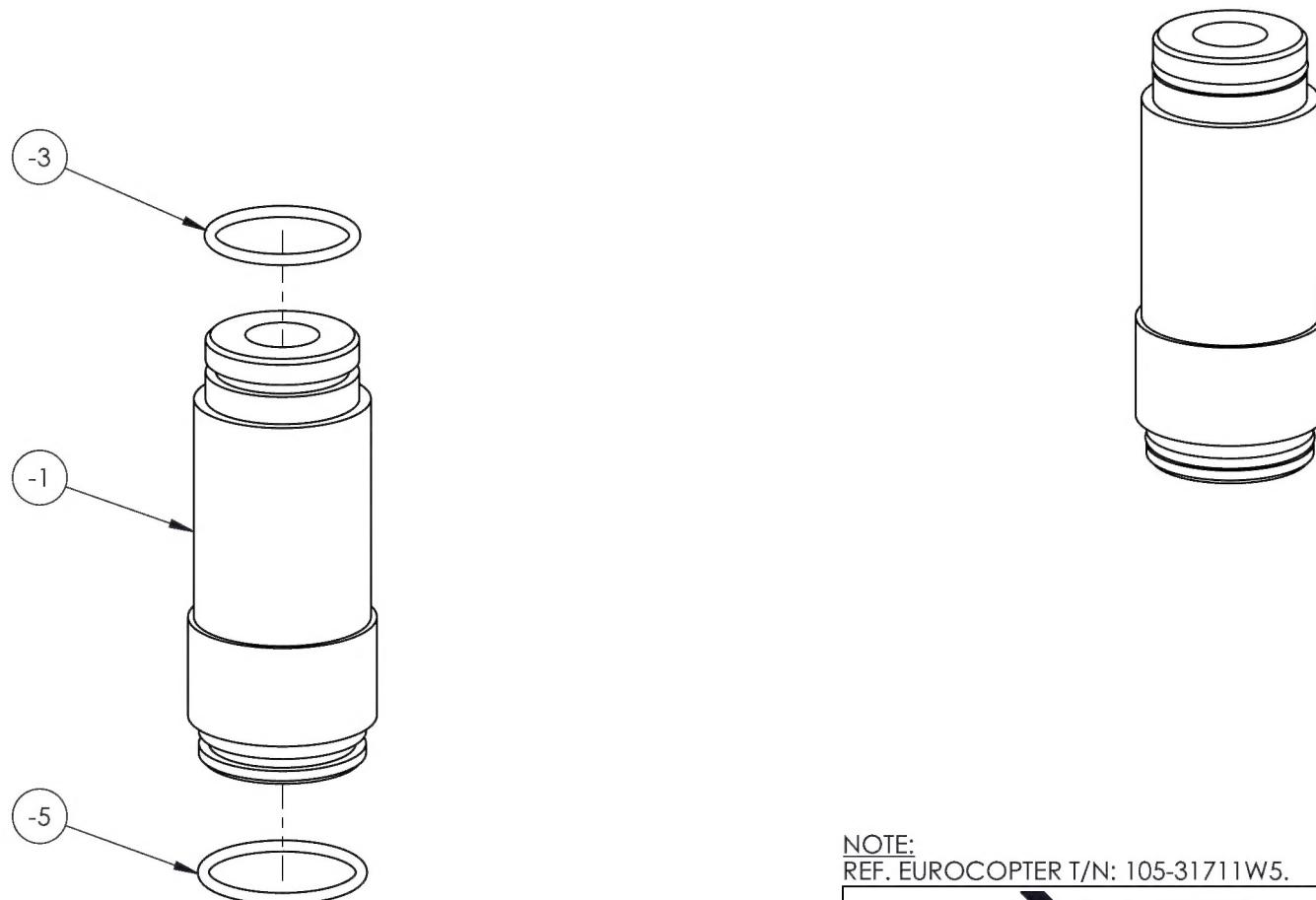


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	1/7/2016	DPD	JAG



NOTE:
REF. EUROCOPTER T/N: 105-31711W5.

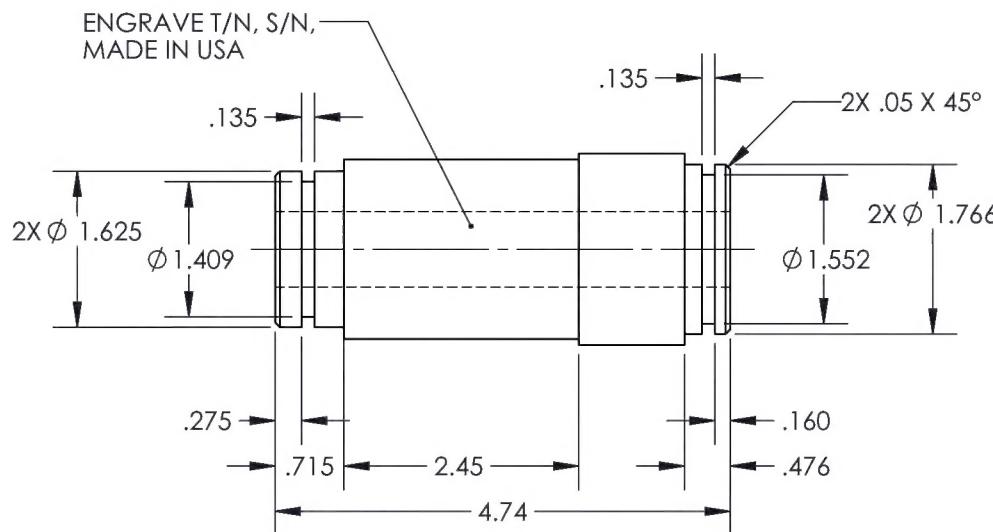
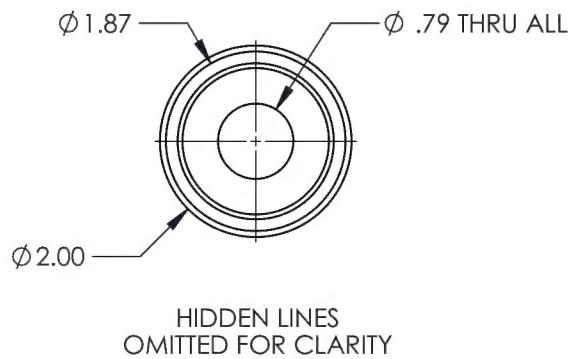
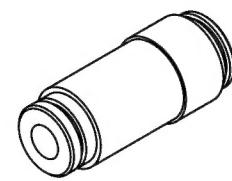
DART
AEROSPACE

TITLE		REV
DWG NO.		1
RBE105-31711W5		
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT		.XXX ± .005 FRACTIONS ± 1/8
TREAT		.XX ± .01 ANGLES ± 5°
FINISH		X ± .1 SURFACES = 125
SPEC		✓
DRAWN BY: DUERFELDT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY		USED ON MODEL
APPROVED: GILBERT		EC145
SCALE 1:2		DATE 12/28/2015
DATE 12/28/2015		SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS		PG.
		-1	1	DRIFT		6061			2
		B/O	-3	1	O-RING	BUNA-N	Ø3mm X Ø35mm I.D. (MCMASTER-CARR #9262K293)		1
		B/O	-5	1	O-RING	BUNA-N	Ø3mm X Ø39mm I.D. (MCMASTER-CARR #9262K745)		1

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



(-1)

DRIFT

DART AEROSPACE	
TITLE	
DWG NO. RBE105-31711W5-1	
REV 1	
MAT'L 6061	
HEAT TREAT	
FINISH CLEAR ANODIZE	
SPEC MIL-A-8625, TYPE II, CLASS I	
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
SCALE	1:2
DATE	12/28/2015
SHEET 2 OF 2	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± 5°
X ± .1 SURFACES = 125 ✓
1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009